Service Manual

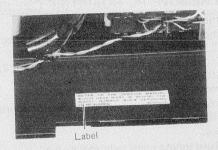
4-BAND PORTABLE RADIO WITH CASSETTE TAPE RECORDER R-5310B



IMPORTANT

There are two different types in model RF-5310B (A). Identification of diference can be made by Label and Printed Circuit Board, so please refer to respective Service Manual as below.

Service Monual (Order No.)	R-5310B(A) (RD7603-1294)	R-5310B (RD7408-1111)
Label Indication	Indicated	Non
Printed Circuit Board No.	RUP721Z	RUP450Z



SPECIFICATIONS

Frequency Range:

MW 525~1605kHz

(571~187m)

SW₁ 1.6~4.5MHz (187~66.7m)

SW₂ 4.5~12 MHz (66.7~25m)

SW₃ 12 ~26.1MHz (25~11.5m)

Intermediate Frequency:

Sensitivity:

AM (MW & SW) 455 kHz

MW 50 µV/m for 50mW Output

SW₁ 20 µV/m for 50mW Output

SW₂ 5 µV for 50mW Output

SW₃ 5 µV for 50mW Output

4.2W Maximum

Power Output:

Power Source:

AC 115/200/220/240V

50-60Hz or 9V (Six "D" Size Flashlight Batteries) (National

UM-1 or equivalent)

Power Consumption:

Speaker: Dimensions:

Weight:

10 W (AC Only)

16 cm (6 ½") PM Dynamic Speaker

320(Wide) x235(High) x

102(Deep) mm

(12 \rightarrow x 9 \frac{1}{4}" x 4")

3.6 kg. (7 lb. 15 oz.) without

batteries

Impedance:

Speaker.....8Ω

Earphone Jack8Ω

AUX Out Jack.....100kΩ

MIC Jack......10kΩ

Specifications are subject to change without notice for further improvement.

Service Manua

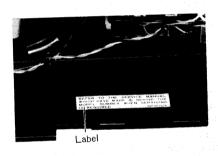
4-BAND PORTABLE RADIO WITH CASSETTE TAPE RECORDER R-5310



- IMPORTANT -

There are two different types in model RF-5310B (A). Identification of diference can be made by Label and Printed Circuit Board, so please refer to respective Service Manual as below.

Service Monual (Order No.)	R-5310B(A) (RD7603-1294)	R-5310B (RD7408-1111)
Label Indication	Indicated	Non
Printed Circuit Board No.	RUP721Z	RUP450Z



■ SPECIFICATIONS

Frequency Range:

MW 525~1605kHz

(571~187m)

SW₁ 1.6~4.5MHz (187~66.7m) SW₂ 4.5~12 MHz (66.7~25m) SW₃ 12 \sim 26.1MHz (25 \sim 11.5m)

Sensitivity:

Intermediate Frequency: AM (MW & SW) 455 kHz MW 50 µV/m for 50mW Output

SW₁ $20 \,\mu$ V/m for 50mW Output SW₂ 5 µV for 50mW Output 5μV for 50mW Output SW₃

Power Output:

Power Source:

4.2W Maximum AC 115/200/220/240V

50-60Hz or 9V (Six "D" Size Flashlight Batteries) (National

UM-1 or equivalent)

10 W (AC Only) Power Consumption:

16 cm (6 ½") PM Dynamic Speaker Speaker:

320(Wide) x235(High) x Dimensions:

102(Deep) mm (12믷"x9十"x4")

3.6 kg. (7 lb. 15 oz.) without Weight:

batteries

Speaker.....8Ω Impedance: Earphone Jack8Ω

AUX Out Jack.....100kΩ MIC Jack.....10kΩ

Specifications are subject to change without notice for further improvement.

■ TO REMOVE CHASSIS

- Remove six (6) control knobs from cabinet.
- 2. Remove battery cover.
- 3. Remove four (4) cover screws, nos. 1~4, as illustrated in fig. 1.
- 4. Remove cabinet cover.
- 5. Pull out socket of lead wires to cabinet cover.
- 6. Remove eight (8) red chassis screws, nos. 1~8, as ilustrated in fig. 2.
- 7. Push the eject button.
- 8. Remove triple indicator.
- 9. Pull out microphone.
- 10. To remove chassis completely, unsolder lead wires to speaker terminal.
- 11. To reassemble, reverse the above procedure.

■ TO REMOVE TAPE DECK

- 1. Remove chassis from cabinet.(Refer to chassis removal instruction.)
- 2. Remove three (3) PC Board and tape deck screws, nos. 3, 6 & 7, as illustrated in fig. 3.
- 3. Remove PC Board from tape deck.
- 4. To remove tape deck completely, unsolder lead wires, as illustrated in fig. 4.
- 5. To reassemble, reverse the above procedure.

■ TO REMOVE PC BOARD (RF Circuit)

- Remove chassis from cabinet.
- Remove two (2) dial drum and PC Board screws, nos. 1&2, as illustrated in fig. 5.
- 3. Remove four (4) PC Board screws, nos. 1, 2, 4 & 5, as illustrated in fig. 3.
- 4. Remove PC Board from chassis.
- 5. To reassemble, reverse the above procedure and read the following notes.

Notes:

- 1. Turn tuning shaft fully clockwise.
- 2. Turn tuning capacitor shaft fully clockwise.

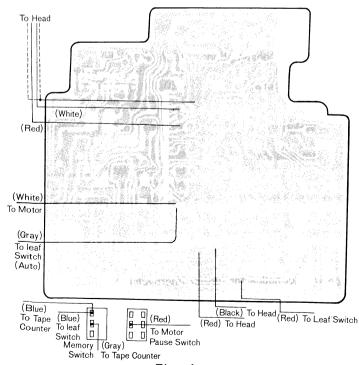


Fig. 4

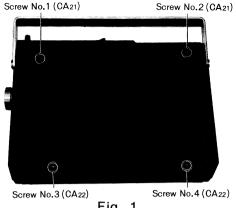
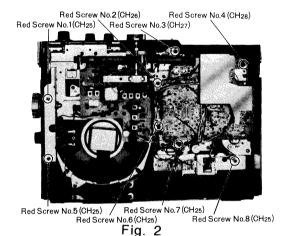


Fig. 1



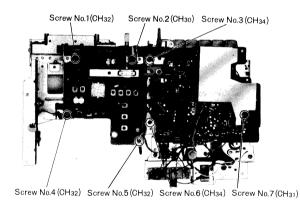


Fig. 3

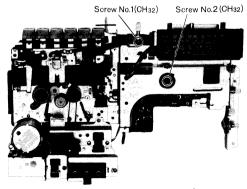


Fig. 5

TO REMOVE CHASSIS

- 1. Remove six (6) control knobs from cabinet.
- 2. Remove battery cover.
- 3. Remove four (4) cover screws, nos. $1\sim4$, as illustrated in fig. 1.
- 4. Remove cabinet cover.
- 5. Pull out socket of lead wires to cabinet cover.
- 6. Remove eight (8) red chassis screws, nos. $1 \sim 8$, as ilustrated in fig. 2.
- 7. Push the eject button.
- 8. Remove triple indicator.
- 9. Pull out microphone.
- To remove chassis completely, unsolder lead wires to speaker terminal.
- 11. To reassemble, reverse the above procedure.

■ TO REMOVE TAPE DECK

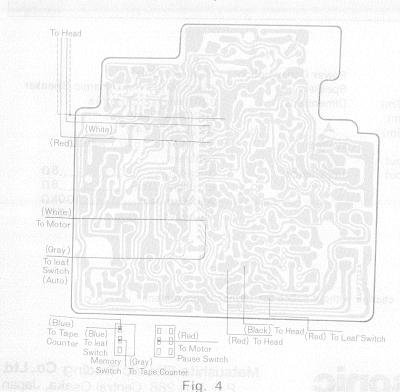
- Remove chassis from cabinet.(Refer to chassis removal instruction.)
- 2. Remove three (3) PC Board and tape deck screws, nos. 3, 6 & 7, as illustrated in fig. 3.
- 3. Remove PC Board from tape deck.
- 4. To remove tape deck completely, unsolder lead wires, as illustrated in fig. 4.
- 5. To reassemble, reverse the above procedure.

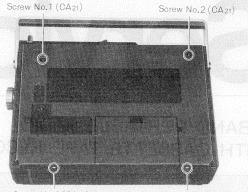
TO REMOVE PC BOARD (RF Circuit)

- 1. Remove chassis from cabinet.
- 2. Remove two (2) dial drum and PC Board screws, nos. 1&2, as illustrated in fig. 5.
- 3. Remove four (4) PC Board screws, nos. 1, 2, 4 & 5, as illustrated in fig. 3.
- 4. Remove PC Board from chassis.
- 5. To reassemble, reverse the above procedure and read the following notes.

Notes:

- 1. Turn tuning shaft fully clockwise.
- 2. Turn tuning capacitor shaft fully clockwise.



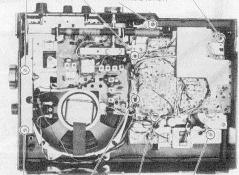


Screw No.3 (CA₂₂)

Screw No.4 (CA₂₂)

Fig. 1

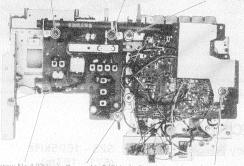
Red Screw No.2 (CH26) Red Screw No.4 (CH28)
Red Screw No.1 (CH25) Red Screw No.3 (CH27)



ed Screw No.5 (CH25) / Red Screw No.7 (CH25) / Red Screw No.6 (CH25) Red Screw

Fig. 2

Screw No.1(CH₃₂) Screw No.2 (CH₃₀) Screw No.3 (CH₃₄)



Screw No.4 (CH32) Screw No.5 (CH32) Screw No.6 (CH34) Screw No.7 (CH31)

Fig. 3

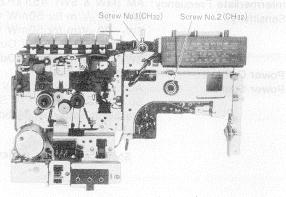


Fig. 5

■ DIAL CORD INSTALLATION GUIDE

- 1. Remove PC Board (RF Circuit) from chassis.
- 2. Dial cord length is $80 \text{ cm} (31\frac{1}{2})$
- 3. Set dial drum fully counter-clockwise.
- 4. Arrows (1~7) indicate correct order and direction of dial cord installation.
- 5. Cement dial cord ends.

■ TO MOUNT DIAL POINTER

- 1. Set tuning capacitor to maximum capacity.
- 2. Set dial pointer to start point of dial scale.
- 3. Attach dial cord to dial pointer.

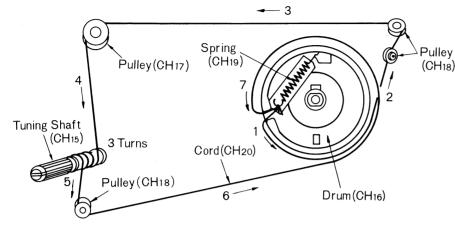
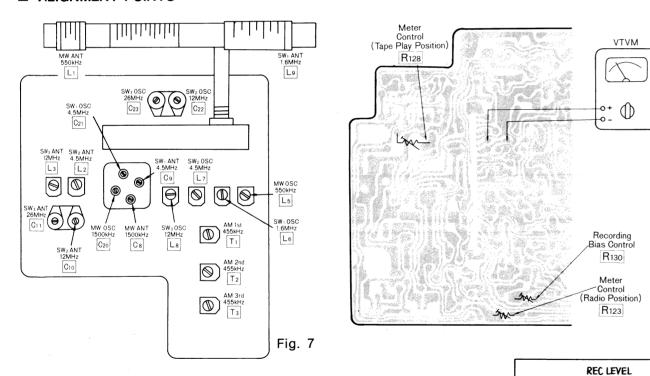


Fig. 6

■ ALIGNMENT POINTS



■ BATTERY/TUNING/RECORDING LEVEL METER ADJUSTMENT

1-1. RADIO RECEIVER SETTING

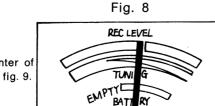
- · Set radio-sleep-tape selector switch to RADIO ON.
- Set volume control to minimum.
- Set power source voltage to 9 volts DC.

2-1. RADIO RECEIVER SETTING

- · Set radio-sleep-tape selector switch to TAPE.
- · Set volume control to minimum. Set power source voltage to 6.7 volts DC.

1-2. REMARKS

· Adjust R₁₂₃ so that the pointer of level meter stays as shown in fig. 8.



TUNI NG EMPTY□ L

BATTERY

2-2. REMARKS

· Adjust R₁₂₈ so that the pointer of lebel meter stays as shown in fig. 9.

Fig. 9 R-5310B®3

■ ALIGNMENT INSTRUCTIONS

READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Notes:

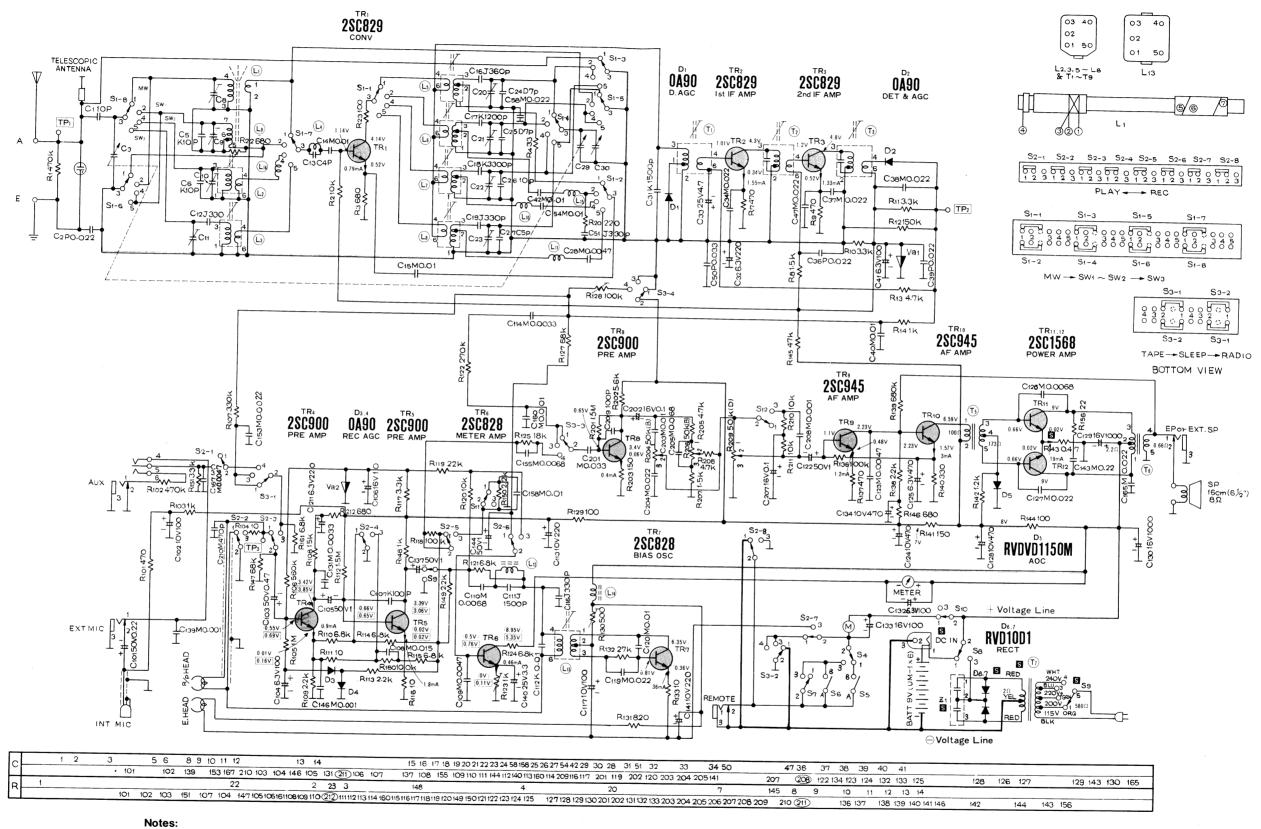
- 1. Set volume control to MAX or MIN (Tape).
- 2. Set bass & treble control to MAX.
- 3. Set band selector switch to SW₁, SW₂ or SW₃. 4. Set radio-sleep-tape selector switch to RADIO ON or TAPE (Tape).
- 5. Set loudness switch to OFF.

- 6. Set power source voltage to 9 volts DC.
- 7. Set tape selector switch to recording (Tape).
- 8. Output of signal generator should be no higher than necessary to obtain an output reading.
- 9. When aligning, remove whip antenna socket.

												
	SIGNAL GE SWEEP GEI	RADIO DIAL SETTING	INDIC	ATOR SCOPE)	ADJUSTMEN	NT REMARKS						
	CONNECTIONS FREQUENCY		(DISTANCE)	(DISTANCE)								
			MW .	ALIGNM	ENT							
(1)	Fashion loop of several turns of wire and radiate signal into loop of receiver	30% Mod.	Point of non- interference. (on/about 600 kHz)	Output across voice o		T1 (1st IFT T2 (2nd IFT T3 (3rd IFT	Adjust for maximum					
(2)	"	550 kHz	550 kHz [6.08mm(½")]	"		L5 (OSC C	output. Adjust L1 by					
(3)	"	1500 kHz	1500 kHz (57.27mm (2 ½"))	"))] "		C20 (OSC Trimm C8 (ANT Trimm	(2) and (3)					
			SW	1 ALIGN	MENT							
(4)	Connect to point TP through 10PF capacitor Common to earth.	1.6 MHz	1.6 MHz $(3.01 \text{mm} (\frac{1}{8}))$	"		L6 (OSC C	output. Adjust L9 by					
(5)	"	4.5 MHz	4.5 MHz (60mm (2 ³ / ₈ "))	"		C21 (OSC Trimmer) C9 (ANT Trimm	Adjust for maximum output. Repeat steps (4) and (5).					
	(*) Cement antenna bobbin with wax after completing alignment.											
			SW	2 ALIGN	MENT							
(6)	"	4.5 MHz	4.5 MHz (3.01mm(½ "))	"		L7 (OSC Coil	Adjust for maximum					
(7)	"	12 MHz	12 MHz [60mm(2 ³ / ₈ ")]	"		C22 (OSC Trimm C10 (ANT Trimm	Repeat steps (6)					
		_	SWa	3 ALIGN	MENT							
(8)	"	12 MHz	12 MHz (3.01 mm (½ ''))	″	L8 (OSC Coil) L3 (ANT Coil)		Adjust for maximum					
(9)	"	26 MHz	26 MHz [60 mm (2 3 '')]	"		C23 (OSC Trimmo C11 (ANT Trimmo	(8) and (9)					
			RECORDI	ING BIAS	ALIGN	MENT						
	CIRCUIT	VTVM C	ONNECTION	T	ADJU	JSTMENT	REMARKS					
(10)	RECORDING BIAS	Connect positive s and negative side t	· '	TP3		R ₁₃₀ tage Control)	Adjust R ₁₃₀ for 6mV of VTVM reading.					

4 R-5310B®

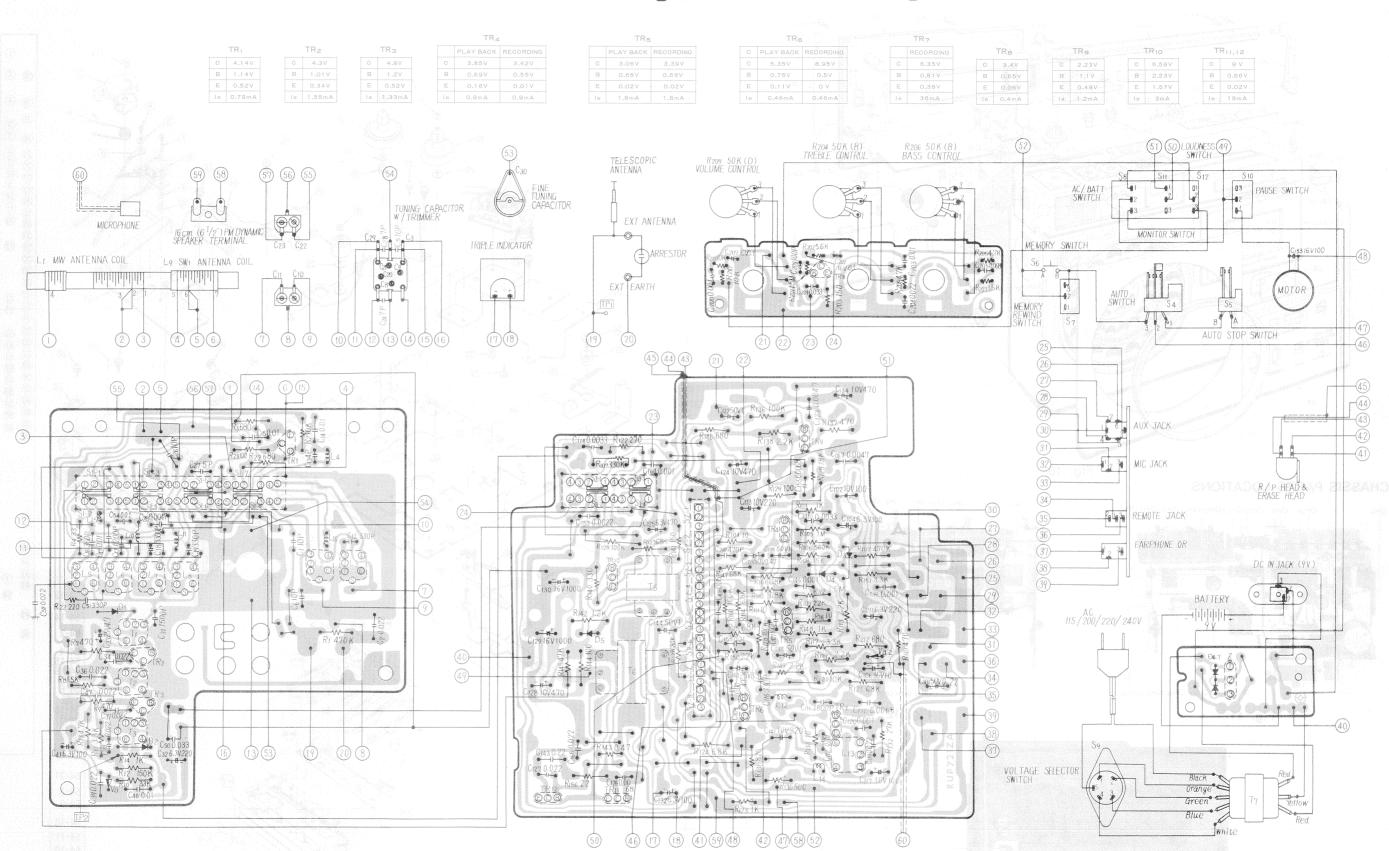
Schematic Diagram-Model R-5310B(A)



- S₁₋₁~S₁₋₈: Band selector switch in "MW" position.
 S₂₋₁~S₂₋₈: Tape selector switch in "PLAY" position.
- 3. S3-1~S3-4: Radio-Sleep-Tape selector switch in "RADIO" position.
- 4. S4: Auto switch in "PLAY" position.
- 5. S₅: Auto stop switch in "OFF" position.

- 6. Se: Memory switch in "OFF" position.
- 7. S7: Memory ON-OFF switch in "ON" position.
 8. S8: AC-Battery selector switch in "Battery" position.
- 9. S9: Voltage selector switch in "115V" position.
- 10. S 10: Pause switch in "OFF" position.
- 11. S₁₁: MIC monitor switch in "OFF" position.
- 12. S₁₂: Loudness switch in "OFF" position.
- 13. DC voltage measurements are taken with circuit tester $10K\Omega/V$ from negative terminal of battery.
-Play back position ()...Recording position. 14. Battery current: No signal Maximum output680 mA
- 15. S Indicates that only parts specified by the manufacturer be used for replacement in critical circuits.

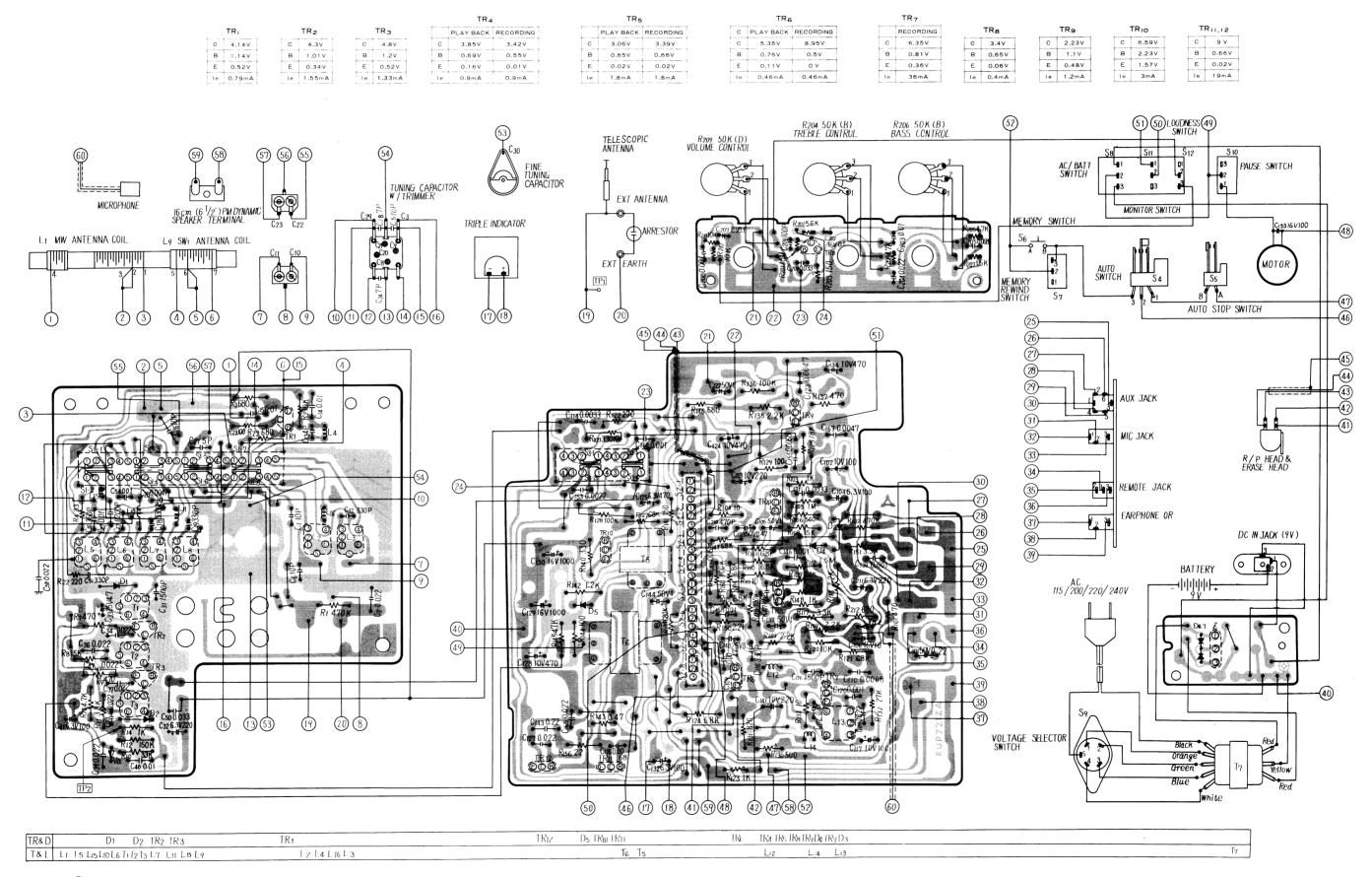
Circuit Board Wiring View-Model R-5310BA



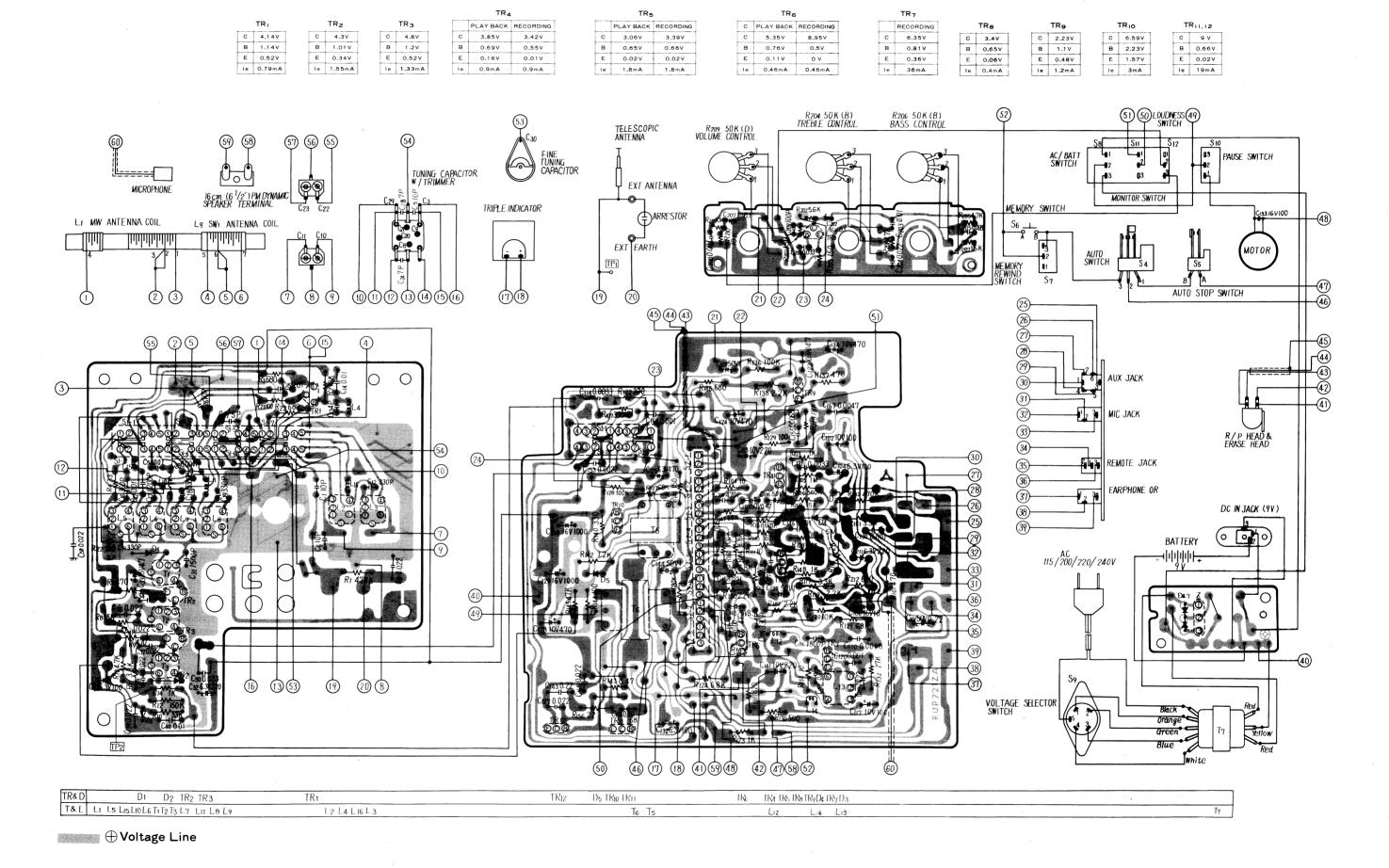
⊕ Voltage Line

Fig. 14 (Face Micwy)

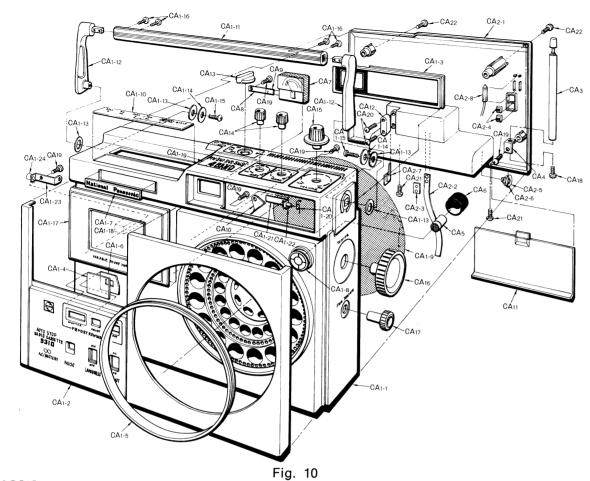
Circuit Board Wiring View-Model R-5310BA



Circuit Board Wiring View-Model R-5310BA



■ CABINET PARTS LOCATIONS



■ CHASSIS PARTS LOCATIONS

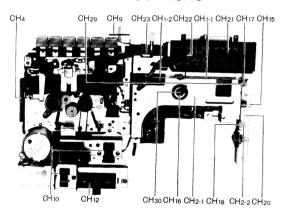


Fig. 11

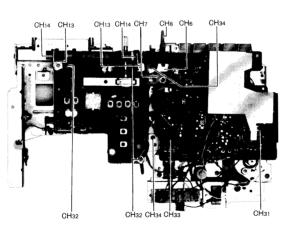


Fig. 12

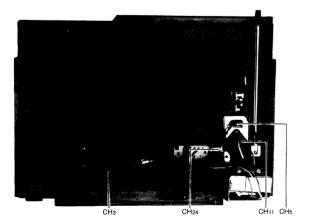


Fig. 13

■ MECHANISM PARTS LOCATIONS-TAPE DECK

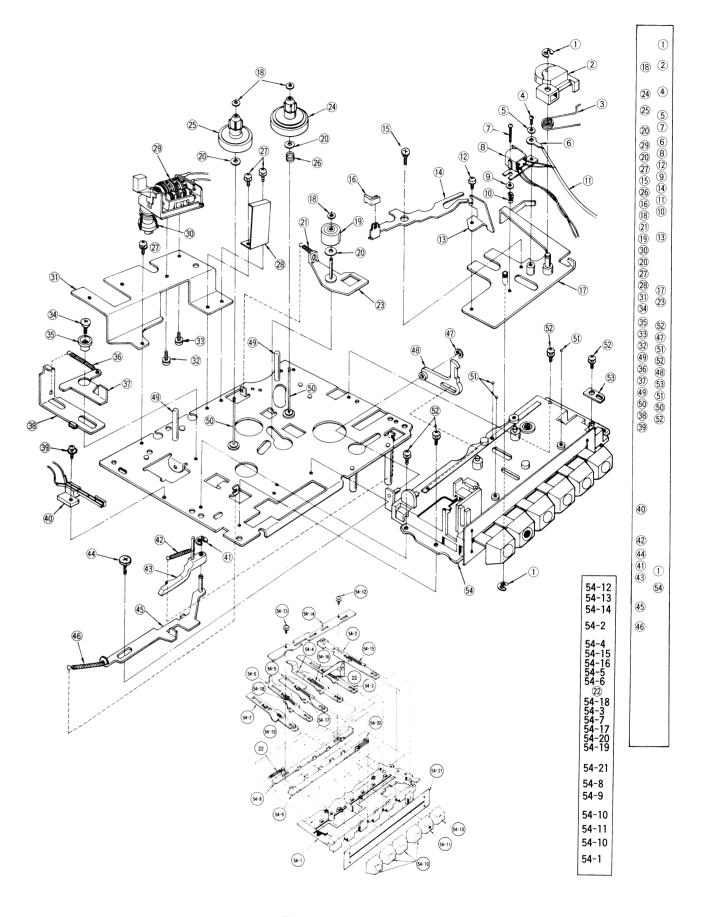
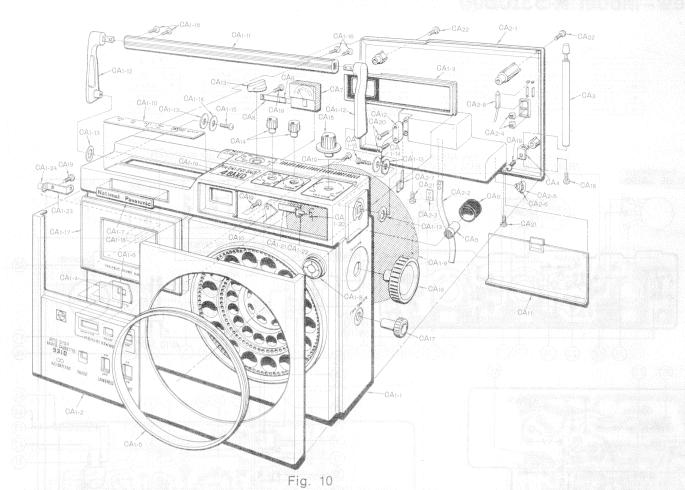


Fig. 14 (Face Viow)

M CABINET PARTS LOCATIONS



M CHASSIS PARTS LOCATIONS

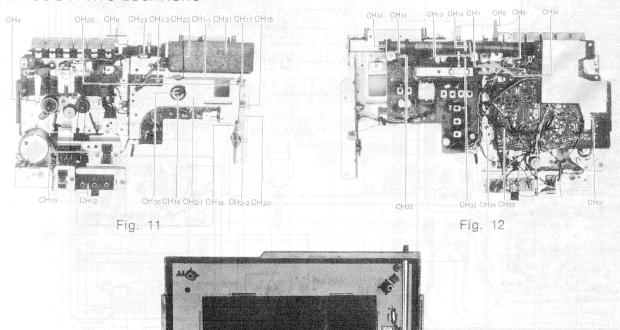


Fig. 13

■ MECHANISM PARTS LOCATIONS-TAPE DECK

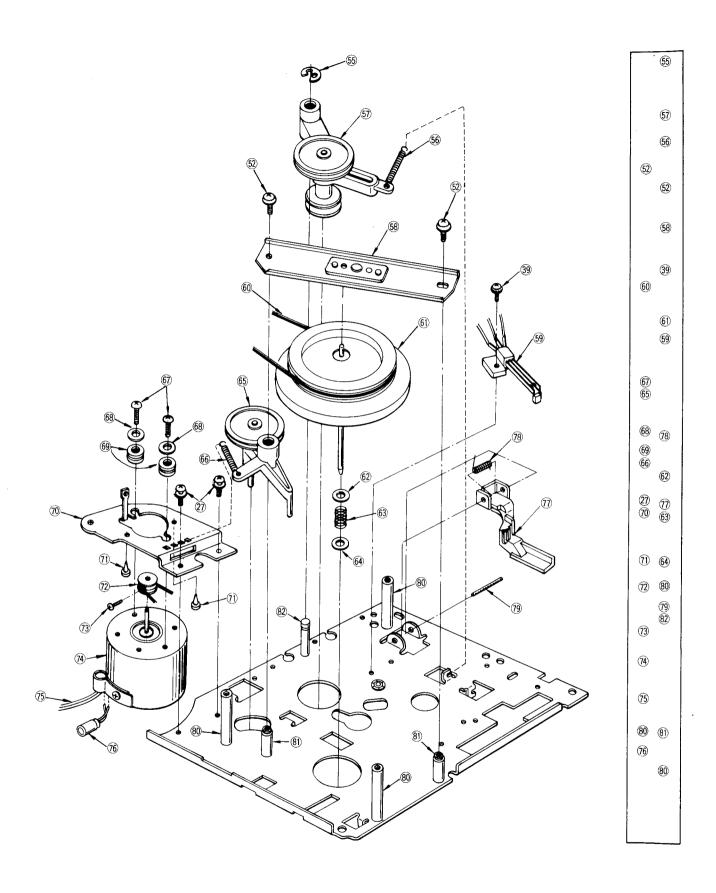


Fig. 15 (Rear View)

REPLACEMENT PARTS LIST......Model R-5310B (RD7603-1294)

NOTES: 1.Part numbers are indicated on most mechanical parts.

Please use this part number for parts orders.

2.X-Z rank: X rank parts will cover 80% of repair needs.

X+Y rank parts will cover 95% of repair needs.

Z rank parts are less necessary.

3. EXAMP Indicates that only parts specified by the manufacturer be used for replacement in critical circuits.

4.Part numbers shown in bold letters are service standard parts and may differ from Projuction parts.

5. The O mark is used by the manufacturing plant only.

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks						
TRANSISTORS AND DIODES										
TR1,2,3	2SC829	Transistor(Si), Converter, 1st IF Amplifier, 2nd IF Amplifier	3	x						
TR4.5.8	25C900	Transistor(Si), Pre Amplifier	3	x						
TR6,7	2SC828	Transistor(Si), Meter Amplifier.	2	x̂						
		Bias Oscillator	~	^						
TR9,10	2SC945	Transistor(Si), AF Amplifier	2	X						
TR11,12	2SC1568	Transistor(Si), Power Amplifier	2	X						
D1,2,3,4	OA90	Diode (Ge), D.AGC, Detector &	4	X						
		AGC, REC AGC	_							
D5	RVDVD1150M	Diode(Si), Operation Compensator	1	х						
D6,7	RVD10D1	Rectifier	2	Х плам						
	VARIATITES									
	T	VARIAITIES	т.							
Val,2	EYV320D1R2J2	Variatite, Operation Compensator	2	x						
	co	OLS AND TRANSFORMERS		•						
L1,9	RLF5F72-0	Antenna Coil, MW-SW1	1	X						
L2	RLA3M5	Antenna Coil, SW2	ī	x						
L3	RLA3M6	Antenna Coil, SW3	ī	x						
L4,15	RLQY75S5	Choke Coil	2	Ŷ						
L5	RLO2M6	Oscillator Coil, MW	1	X						
L6	RLO3M6	Oscillator Coil, SW1	1	X						
L7	RLO3M7	Oscillator Coil, SW2	1	X						
L8	RLO3M8	Oscillator Coil, SW3	1	X						
L10	RLQY10G5	Choke Coil	1	Y						
Lll	RLQY15S5	Choke Coil	1	Υ						
L12	RLQZ1231-Z	Choke Coil	1	Υ						
L13	RLO9C12	Oscillator Coil, Bias	1	X						
L14	RLQZ102-1-Q	Choke Coil	1	Y						
L16	RLQY50S5	Choke Coil	1	Y						
T1	RLI2M203	IFT, 1st	1	X						
T2	RLI2M205	IFT, 2nd	1	X						
T3	RLI2M402	IFT, 3rd	1	X						
T 5	RLT3F33-W	Input Transformer,	1	X						
		$P=1.4K\Omega:S=1.4K\Omega$								

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks						
T6 T7	RLT2H28-V RLT5K86-W	Output Transformer, $P=45\Omega:S=8\Omega$ Power Transformer	-	X X						
VARIABLE RESISTORS										
R204,206	EVHWOAF15B54	Variable Resistor, 50KΩ(B), Bass & Treble Control	2	X						
R209	EVHWOAF15D54	Variable Resistor, 50KΩ(D), Volume Control	1	х						
R123	EVLTOAA00B13	Semi-Fixed Variable Resistor,	1	x						
R130	EVLTOAA00B52	1KΩ(B) Semi-Fixed Variable Resistor,	1	x						
R128	EVLS3AA00B15	$500\Omega(B)$ Semi-Fixed Variable Resistor, $100K\Omega(B)$	1	x						
		VARIABLE CAPACITORS		<u> </u>						
C3,29	PVC2K2OT1	Tuning Capacitor, W/Trimmer	1	X						
	ECV1YW02D70A	Capacitor (C8,9,20,21) Fine Tuning Capacitor	1	x						
C10,11,22,23	RCV2T-16M	Trimmer Capacitor	2	X						
COMPONENT COMBINATION										
Z1	RXAF103P22HD	Component Combination, 0.01 μ F $ imes$ 2	1	Хеме						
		SPEAKER								
SP	RAS16P08	Speaker, Imp.8Ω	1	×						
		SWITCHES		1 ,						
	RSR87ZK-A	Switch, Band Selector	1	х						
	RSH65Z-F	Switch, Tape Selector	1	X						
	RSS103Y-M RST41Z-H	Switch, Radio-Sleep-Tape Selector Switch, Memory ON-OFF	1	X						
	RST42ZS-P	Switch, AC/BATT, Monitor &	1	X						
		Loudness	_	^						
	RSR29-3	Switch, Voltage Selector	1	Х сти						
S10	RST67Z-H	Switch, Pause	1	X						
RESISTORS										
B104 131 130	EDDOFT1400	300 3/11								
	ERD25TJ100 ERD25TJ101	10Ω , %Watt, $\pm 5\%$, Carbon 100Ω , %Watt, $\pm 5\%$, Carbon	4	Z						
	ERD25TJ101 ERD25TJ151	100Ω , %Watt, $\pm 5\%$, Carbon 150Ω , %Watt, $\pm 5\%$, Carbon	3	Z						
I	ERD2513131	330Ω , % Watt, $\pm 5\%$, Carbon	1	Z						
	ERD25TJ471	470Ω , %Watt, $\pm 5\%$, Carbon	4	Z						
_	ERD25TJ681	680Ω , $\frac{2}{5}$ Watt, $\pm 5\%$, Carbon	3	Z						
	ERD25TJ821	820Ω, %Watt, ±5%, Carbon	ĭ	Z						
R14,103,148	ERD25TJ102	1KΩ, %Watt, ±5%, Carbon	3	z						

Ref. No.	Part No.	Part Name & Description	Per	Remarks	Ref. No.	Part No.	Part Name & Description	Per	Remarks
R142	ERD25TJ122	1.2KΩ, %Watt, ±5%, Carbon	1	z	G10G16E	EGVENHOOZMD	O O O O E FOWN Commis		
R109,113,138		2.2 K Ω , $\frac{2}{5}$ Watt, $\pm 5\%$, Carbon	5	Z	C127,165 C14,15,40,42,	ECKE1H223MD ECKE1H103MD	0.022μF, 50WV,±20%, Ceramic 0.01μF, 50WV,±20%, Ceramic	2 7	X
149,150		, , , , , , , , , , , , , , , , , , ,		-	54,146,158	EOKEIHIOMD	0.01µ1, 00 11 1, 1200 /0, 001 amic	1 '	^
R10,11,117,	ERD25TJ332	$3.3 \mathrm{K}\Omega$, $\frac{2}{5} \mathrm{Watt}$, $\pm 5\%$, Carbon	4	z	C34,37,47	ECKD1H223MD	$0.022\mu F$, $50WV$, $\pm 20\%$, Ceramic	3	X
151					C58	ECKD1H223MD-Y	$0.022\mu\text{F}$, 50WV, \pm 20%, Ceramic	1	X
R110,114,115	ERD25TJ682	6.8K Ω , $\frac{2}{5}$ Watt, $\pm 5\%$, Carbon	6	Z	C12,19,51,	ECQS1331JZ	330PF, 125WV,±5%, Styrol	4	X
121,124,161				_	116				
R2,120	ERD25TJ103	10K Ω , %Watt, \pm 5%, Carbon	2	Z	C16	ECQS1361JZ	360PF, 125WV,±5%, Styrol	1 1	X
R108 R125	ERD25TJ153	15KΩ, ² / ₅ Watt, ±5%, Carbon	1 1	Z Z	C17	ECQS05122KZ	1200PF, 50WV,±10%, Styrol	1 1	X
R119	ERD25TJ183 ERD25TJ223	18K Ω , %Watt, \pm 5%, Carbon 22K Ω , %Watt, \pm 5%, Carbon	1 1	z	C31	ECQS05152KZ	1500PF, 50WV,±10%, Styrol	1	X
R132	ERD2513223	$27K\Omega$, $\frac{2}{5}$ Watt, $\pm 5\%$, Carbon	1 1	Z	C111 C18	ECQS05152JZ	1500PF, 50WV,±5%, Styrol	1 1	X
R145	ERD25TJ473	$47K\Omega$, $\frac{2}{5}Watt$, $\pm 5\%$, Carbon	i	z	C208	ECQS05332KZ ECQG05102MZ	3300PF, 50WV,±10%, Styrol 0.001µF, 50WV,±10%, Polyester	1 1	x
R127.147	ERD25TJ683	$68K\Omega$, $\frac{2}{5}Watt$, $\pm 5\%$, Carbon	2	z	C120.203	ECQG05102MZ ECQG05103MZ	$0.001\mu\text{F}$, $50\text{WV},\pm10\%$, Polyester $0.01\mu\text{F}$, $50\text{WV},\pm10\%$, Polyester	2	x
R118,136,160		100K Ω , $\frac{2}{5}$ Watt, $\pm 5\%$, Carbon	3	z	C38,119,204	ECQG05223MZ	$0.022\mu\text{F}$, 50WV, $\pm 10\%$, Polyester	3	x
R122	ERD25TJ274	270K Ω , $\frac{2}{5}$ Watt, $\pm 5\%$, Carbon	1 1	z	C201	ECQG05333MZ	$0.033\mu\text{F}$, 50WV, $\pm 10\%$, Polyester	1	X
R107	ERD25TJ334	330K Ω , $\frac{2}{5}$ Watt, $\pm 5\%$, Carbon	1 1	z	C205	ECQG05683MZ	0.068 µF, 50WV, ±10%, Polyester	1	X
R1,102	ERD25TJ474	470KΩ, %Watt, ±5%, Carbon	2	Z	C143	ECQG05224MZ	$0.22 \mu F$, $50WV,\pm 10\%$, Polyester	1	X
R106	ERD25TJ564	560K Ω , %Watt, \pm 5%, Carbon	1	Z	C112	ECQG05103KZ	$0.01\mu\text{F}$, $50\text{WV},\pm10\%$, Polyester	1	X
R139	ERD25TJ684	680K Ω , %Watt, ± 5 %, Carbon	1	Z	C202,207	ECAG16ER1-Y	0.1 µF, 16WV, Electrolytic	2	, Y
R105	ERD25TJ105	$1M\Omega$, $\frac{2}{5}$ Watt, ± 5 %, Carbon	1	z]	C41,104,132	ECEA10V100	100 μF, 10WV, Electrolytic	5	Υ
R112	ERD25TJ155	1.5M Ω , $\frac{2}{5}$ Watt, $\pm 5\%$, Carbon	1	Z	102,117				
R4	ERD25TJ330	33 Ω , %Watt, $\pm 5\%$, Carbon	1	Z	C32,211	ECEA6V220	220μF, 6.3WV, Electrolytic	2	Y
R20	ERD25TJ221	210Ω, 3/8 Watt, ±5%, Carbon	1	Z	C125	ECEA6V470	$470\mu\text{F}$, 6.3WV, Electrolytic	1	Y
R8 R13	ERD25TJ152 ERD25TJ472	1.5K Ω , %Watt, \pm 5%, Carbon 4.7K Ω , %Watt, \pm 5%, Carbon	1 1	Z	C113,141	ECEA16V220	220μF, 16WV, Electrolytic	2	Y
R12	ERD251J472	150 K Ω , % Watt, ± 5 %, Carbon	1	z	C124,128,134 C106	1	470μF, 16WV, Electrolytic	3	Y
R203	ERD25TJ151	150Ω , $\frac{2}{5}$ Watt, $\pm 5\%$, Carbon	1 1	z j	C129,130	ECEA16V10	10μF, 16WV, Electrolytic 1000μF, 16WV, Electrolytic	1 2	Y
R207	ERD25TJ152	1.5K Ω , %Watt, $\pm 5\%$, Carbon	î	z	C129,130 C140	ECEA16V1000 ECEA50V3R3	1000 µF, 16WV, Electrolytic 3.3 µF, 50WV, Electrolytic	~	Y
R205,208	ERD25TJ472	4.7K Ω , ² / ₆ Watt, ±5%, Carbon	2	\bar{z}	C33	ECEASOVSRS ECEASSV4R7	$4.7\mu\text{F}$, 35WV, Electrolytic	1 1	Y
R202	ERD25TJ562	5.6 K Ω , $\frac{2}{5}$ Watt, ± 5 %, Carbon	1 1	Z	C105,122,137		1μ F, 50WV, Electrolytic	4	Ϋ́
R210,211	ERD25TJ103	10K Ω , %Watt, \pm 5%, Carbon	2	Z	144				
R201	ERD25TJ155	1.5MΩ, %Watt, ±5%, Carbon	1	z	C101	ECEA50VR22	0.22 µF, 50WV, Electrolytic	1	Υ
R156	ERD25TJ220	22Ω , $\frac{2}{5}$ Watt, ± 5 %, Carbon	1	Z	C103	ECEA50VR47	0.47μF, 50WV, Electrolytic	1	Y
R22	ERD25TJ681	680 Ω , $\frac{2}{5}$ Watt, $\pm 5\%$, Carbon	1	Z					
R143	ERX1ANJR47	0.47 Ω , 1Watt, ± 5 %, Metal Oxide	1	Z		:			
		CAPACITORS		<u>-</u>			CABINET		
C13	ECCD1H040C	ADE SOWY to OFDE Conceit				DVMDEZIODY	Cahinat Dady Assessing	\Box	
C27	ECCD1H040C	4PF, 50WV,±0.25PF,Ceramic 5PF, 50WV,±0.25PF,Ceramic	1 1	X	CA1-1	→RYMR5310BX	Cabinet Body Assembly	1 (1)	X
C24,25	ECCDIHOTOCC	7PF, 50WV,±0.25PF,Ceramic	2	X	CA1-1 CA1-2		Cabinet Body Only Escutcheon	(1)	1
C1,5,6,26	ECCD1H100KC	10PF, 50WV, \pm 10%, Ceramic	4	x	CA1-2 CA1-3	<u> </u>	Panel, Dial	(1)	
C107,209	ECCD1H101K	100PF, 50WV, \pm 10%, Ceramic	2	x j	CA1-3		Panel, Counter	(1)	
C2,36,39	ECKE1H223PF	$0.022 \mu F$, 50WV, $\pm \frac{10}{6}\%$, Ceramic	3	$\hat{\mathbf{x}}$	CA1-5	Not Available,	Ornament, Speaker	(1)	
C50	ECKE1H333PF	$0.033 \mu F$, 50WV, $\pm {}^{10}$ %, Ceramic	1	x i	CA1-6	Order	Cover. Reset Switch	(1)	
C210	ECKD1H471MD	470PF, 50WV, ±20%, Ceramic	1	X	CA1-7	RYMR5310BX	Badge, National Panasonic Mark	(1)	
C139,160	ECKD1H102MD	$0.001\mu\text{F}$, 50WV , $\pm20\%$, Ceramic	2	x	CA1-8		Ornament, MIC	(1)	
C153	ECKE1H222MD	$0.0022\mu\text{F,50WV,}\pm20\%$, Ceramic	2	x	CA1-9	<u> </u>	Baffle	(1)	
C114,131	ECKE1H332MD	$0.0033\mu\text{F,50WV,}\pm20\%$, Ceramic	2	X	CA1-10		Indicating Plate, Cabinet Upper	(1)	
	ECKE1H472MD	0.0047 µF,50WV,±20%, Ceramic	4	X			Side		
167					CA1-11	RKX101Z	Handle, Cabinet	1	Υ
	ECKE1H682MD	0.0068μF,50WV,±20%, Ceramic	3	X	CA1-12	RKX100YS	Arm, Handle	2	Υ
C108	ECKE1H153MD	0.015μF, 50WV,±20%, Ceramic	1	X	CA1-13	RNW823	Washer(Nylon), Handle Arm M'tg	4	Z

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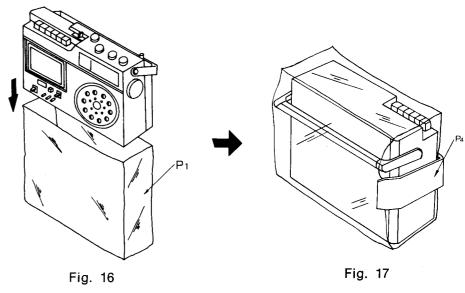
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Ref. N	lo. Part No.	Part Name & Description	Per	Remarks	Ref. No.	Part No.	Part Name & Description	Per	Remarks
CA1-14	XWG3F10	Washer(Metal), Handle Arm M'tg	 			1 410 110.		Set	
CA1-15	XYN3+C8S	Screw, Handle Arm M'tg	2	Z	- 11		CHASSIS		
CA1-16	XSB3+6BCS		2	Z				T	
CA1-17		Screw, Handle M'tg	4	Z	11	RXE1R5310BX	Pointer Guide Assembly	1	Z
CAT-17	RKE9017Y	Cover with Indicating Plate,	1	Y	CH1-1	Not Available,	Guide Only	(1)	
1043.30	DANDERSON	Cassette Box			CH1-2	Order	Shaft, Pulley	(3)	
CA1-18	RHP567B	Sheet, Tape	1	Z		RXE1R5310BX		` '	İ
CA1-19	RGX648Z	Indicating Plate, 4 BAND Mark	1	Z		RXE2R5310BX	Chassis Assembly	1 1	z
CA1-20	RUS181Z	Spring, Cassette Box	1	Y	CH2-1	Not Available,	Chassis Only	(1)	-
	RXE3R5310BX	Bracket Assembly, Cassette Box	1	Z	CH2-2	Order	Shaft, Pulley	(1)	
		(Right)	1			RXE2R5310BX	,	(-)	
CA1-21	Not Available,	Bracket Only	(1)		CH3	RJA52	AC Cord, Power Source	1	Y виши
CA1-22	Order	Shaft, Bracket	(1)	{	CH4	RJJ78Z-C	Jack, AUX, MIC, REMOTE &	l i	Y Y
	RXE3R5310BX	J			11		Earphone	+	'
	→RXE4R5310BX	Bracket Assembly, Cassette Box	1 1	z	CH5	RJJ104Z-C	Jack, DC IN	1 1	Υ
		(Left)			СН6	RUB80ZS	Lever(Aluminum), Selector Switch	1 1	Z
CA1-23	Not Available,	Bracket Only	(1)		CH7	RUB81Z	Lever (Bakelite), Selector Switch	1 1	
CA1-24	Order	Shaft, Bracket	(1)		CH8	RUB9010Y	Lever, Selector Switch		Z
	RXE4R5310BX		`-'		CH9	RUV323Y	Cover, Selector Switch	1 1	Z
1	→RYFR5310BXD	Cabinet Back Cover Assembly	1 1	ox	1 10113	RUB129Z	Lever, Recording Switch	1	Z
CA2-1	Not Available.	Cabinet Back Cover Only	(1)		CH10	RUV283A	Cover Davis & Manager Caitel	1	Z
CA2-2	4 Order	Tape, Battery	(1)		CH11	RUV184Z	Cover, Pause & Memory Switch	2	Z
CA2-3	RYFR5310BXD	Stopper, Tape	(1)		CH12	1	Cover, Voltage Selector Switch	1 1	Z
CA2-4	RJS71Z	Terminal, EXT. ANT & EARTH	2	z	Chiz	RUV330Z	Cover, Loudness, Monitor & AC/	1	Z
CA2-5	RJC505Z	Spring, Battery ⊖ Side	2	Z	07777	DWALLOW	BATT. Switch		
CA2-6	RJT398A	Connecting Pipe, Terminal	2	Z	CH13	RMA118Y	Bracket, Core Antenna	2	z
CA2-7	RJC111A	Terminal, Battery Side	2	Z	CH14	RHG109	Rubber, Core Antenna	2	Z
CA2-8	XAN5T25	Neon Lamp, Arrestor	1	X	OTT E	RMY22	Heat Sink, Transistor	1	Z
CA3	XEARV154HBSY	Telescopic Antenna 1011.5mm	1 1	x	CH15	RDT1164ZK	Tuning Shaft	1	Y
CA4	RMA54A	Bracket (Metal), Telescopic	1 1	Ź	CH16	RDD410Y	Drum, Dial	1	Y
1		Antenna	+	4	CH17	RDR20-3	Pulley, Dial	1	Z
CA5	RJM121Y	Microphone	1		CH18	RDR21-1	Pulley, Dial	3	Z
CA6	RHG416Z	Rubber Cover, Microphone		X	CH19(Fig.6)	RDS4060A	Spring, Dial	1	Υ
CA7	RSM2607Y-K	Meter, TUNING/REC LEVEL/	1	Z	CH20	RDZ05A	Cord(500m), Dial	1 Roll	Y
1 227	TOMACOO / I II	BATTERY Indicator	1	X	CH21	RKD299Z	Scale, Dial	1	Z
CA8	RMM17Z	Bracket, Meter M'tg	,	i _	CH22	RDP124ZA	Pointer, Dial	1	Y
CA9	RHG914-1	Rubber, Meter Bracket	1 1	Z Z Z		RHG5A	Rubber, Tuning Capacitor	1	Z
CA10	RMS5B		1	2	CH23	RHR700Z	Bracket (Bakelite), Band Selector	1	Z
CAll	RKK9004Z	Bracket, Speaker Cover, Battery	4	2	CH24	RHR103A	Lead Cap, AC Cord	1	Z
CA12	RHR550A		1	X	CH25 (Fig.2)	XTN3+10BR	Red Screw, Chassis M'tg	5	Z
CA13	RBS83ZK	Bracket (Plastic), AC Cord	1	Z	CH26 (Fig.2)	XTN3+16BR	Red Screw, Chassis M'tg	1	Z
CA14	RBN283Y	Knob, Band Selector Knob, Bass & Treble Control	1	X	CH27(Fig.2)	XTW3+8ER	Red Screw, Chassis M'tg	1	Z
CA15	RBN284Y	Knob, Volume Control	2	X	CH28(Fig.2)	XYN3+C8RS	Red Screw, Chassis M'tg	1	Z
CA16	RBN250ZK		1	X	CH29	RNW150-2	Washer (Nylon), Pulley	4	z
CA17	RBN285ZK	Knob, Tuning Knob, Fine Tuning	1	X	CH30	XYN26+C6	Screw, Tuning Capacitor & Drum	3	Z
CA18	XYN3+C6S		1	<u>x</u>			M'tg		
CA19	XTN3+10B	Screw, Telescopic Antenna M'tg	1	Z		XNS8	Nut, Tuning Shaft M'tg	1	z
Onio	ATNOFIOD	Screw, Bracket, Telescopic	6	Z		XWV8	Washer, Tuning & Fine Tuning	2	Z
CA20	XTN3+16B	Antenna, Speaker & Meter M'tg	_				Shaft M'tg		
OALU	XINSTIOD	Screw, AC Cord Bracket(Plastic)	2	Z		RHE6010A	Washer, Selector Switch Lever	1	Z
CA21	XTB3+12BFN	M'tg					M'tg	-	-
CA21	XSB3+18BFN XSB3+16BNS	Screw, Cabinet Cover M'tg	2	Z		XYN3+F8S	Screw, Selector Switch Lever	1 1	z
Once	VOD3+10RN2	Screw, Cabinet Cover M'tg	2	Z			M'tg	-	_
Į.					CH31	XSN3+6S	Screw, P.C Board M'tg	2	Z
					CH32	XTW3+6L	Screw, P.C Board M'tg	5	Z
					CH33	XTN3+6F	Screw, P.C Board M'tg	ī	Z
					CH34	$\mathtt{XTN3} + \mathtt{8F}$	Screw, Chassis M'tg	2	Z
							,	~	_
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Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
		ACCESSORIES		
A1 A2 A3 A4 A5	XEH1A1-P RJN12Z 1JP44ME0300 1JP39-1MEG50 RJP120ZS-H	Magnetic Earphone Cassette Tape EXT. Antenna Lead Assembly EXT. Earth Lead Assembly Plug, Power Source	1 1 1 1	Y Y Y Y
	1	PACKING MATERIALS	<u> </u>	
P1	RPP175Z	Polyethylene Cover	1	Z
P2	RPN9134Y	Pad Complete	1	Z
г. Р3	Not Available, Order	Pad, Right Side Pad, Left Side	$\begin{pmatrix} (1) \\ (1) \end{pmatrix}$	
- 0	RPN9134Y	Taa, Bott Bide	(1)	
P4	RPN2161Z	Pad, Left Side	1	oz
P5	RPG1285Y	Packing Case	1	Z
P6	RQX5695X	Instruction Book	1	Y
,		TAPE DECK		
	RU-3076-2A	Tape Deck Assembly	1	х
1	XUC3FK	E Ring, Pinch Roller & Head Plate M'tg	2	Z
2	QXL0664	Pinch Roller Assembly	1	z
3	QBT1632-1	Spring, Pinch Roller	ı	Y
4	XSN2-4	Screw, Head M'tg	ī	Z
5	XWA2B	Washer, Head M'tg	1	Z
6	QJT0039	Lug Terminal, Head Lead	1 1	Z
7	QHQ1226	Screw, Head M'tg & Azimuth Adjusting	1	Z
8	WY034AZ	Head	1	x
9	XWG2BW	Washer, Head M'tg	l i l	Ź
10	QBC1103A	Spring, Head	l i l	Z
11	QLSK2YBNC250	Lead Wire, Head	l i l	Ž
12	XYN26+C4	Screw, Tape Guide M'tg	1	Z
13	QMA1814-1	Tape Guide	1	Z
14	QXL0969	Auto Stop Detecting Piece Lever Assembly	1	z
15	QHQ1220	Screw, Auto Stop Lever M'tg	1	z
16	QBJ1585	Piece, Auto Stop Detecting	1	Z
17	XKK0070A	Head Base Assembly	1	Ž
18	QWQ1124	Washer, Idler & Reel Table M'tg	3	Z
19	QDP1467	Idler	1	Y
05	QWQT0005	Washer, Idler & Reel Table M'tg	3	Z
21	QBT1405M	Spring, Idler Lever Assembly, Recording Lever & Catch Lever	3	Y
22	QXL0734	Idler Lever Assembly	1	z
~~ 23	QXP0411A	Supply Reel Table	1	Z
24	QXPK0028-1	Takeup Reel Table	1	Z
25	QBCT0005	Spring, Supply Reel Table	1	Y
86	XYN26+C6	Screw, Retainer, DC Motor	5	ż
	1	Bracket & etc. M'tg	1	1

Ref. No.	Dart No	Dart Name & Decemention	Per	Remarks
Net. No.	Part No.	Part Name & Description	Set	
27	QBP1657	Retainer, Cassette Pressure	1	z
28(S6)	QDC0070	Tape Counter with Memory Switch	1	Z
29	QDB0201	Belt, Tape Counter	1	z
30	QMF1711-1	Bracket, Tape Counter	1	Z
31	XYN3+C6	Screw, Tape Counter M'tg	1	Z
32	XYN3+C8	Screw, Tape Counter M'tg	īl	Z
33	XSC26+8	Screw, Recording Lever M'tg	ī	z
34	QMB1086	Spacer, Recording Lever	ī	z
35	QBT1489M	Spring, Recording Lever	ī	Y
36	QML2385	Lever, Recording (Small)	î	ż
37	QML2384-2	Lever, Recording (Large)	ī	Z
38	XYN2+E5	Screw, Leaf Switch M'tg	2	Z
39(S5)	QSB0170A	Leaf Switch	ĩ	l x
40	XUC25FK	E Ring, Auto Stop Pawl M'tg	ī	ž
41	QBT1807	Spring, Auto Stop Pawl	i	Y
42	QML2440-3	Pawl, Auto Stop (Plastic)	i	ż
43	QHQ1168	Screw, Auto Stop (1 lastic)	il	Z
44	QXL0661-1	Auto Stop Lever Assembly	1	Z
45	QBT1641	Spring, Auto Stop Lever	1	Y
46	XUC2FK	E Ring, Eject Lock Lever M'tg	1	Z .
47	QBJK0099	Eject Lock Lever(Plastic)	1	z
48	(Not Available,	Shaft, Cassette Spacer	(2)	-
49	Order	Shaft, Reel Table	(2)	
10	RU-3076-2A	Shart, Reer Table	(~)	1
50	QDK1012	Steel Ball, Head Plate &	4	,
30	QDR1012	Flywheel	4	Z
51	XYN26+F6	Screw, Button Mechanism	6	-
31	XIN20+F0	Assembly & etc. M'tg	6	Z
52	QMF1731	Fixing Plate	,	_
53	→QXKKOO75R	Button Mechanism Assembly	1	Z
53-1	- WARROO / SR	Base, Button Mechanism & Head	(1)	4
30 1	1	Plate	(1)	
53-2	i	Lever Assembly, Eject	(1)	1
53-3	1	Lever Assembly, Recording	(1) (1)	
53-4	1	Lever Assembly, Recording Lever, Rewind	(1)	
53-5	Not Available,	Lever, Play Back	(1)	
53-6	Order	Lever, Flay Back Lever, Fast Forward	(1)	
53-7	QXKK0075R	Lever, Stop		
53-8	AVIII'00\01I	Lever, Stop Lever, Catch	(1) (1)	
53-9		Lever, Catch Lever, Switch ON-OFF	(1)	
53-10		Button, Eject, Rewind, Play, Fast	(5)	
100 10		Forward & Stop	(0)	
53-11		Button, Recording	(1)	
53-12	XTC26+8R	Screw, Button Lever Stopper	1	z
00 12	11 000 010	M'tg	1	
53-13	XTC26+10R	Screw, Button Lever Stopper	1	z
33 10	112000 1010	M'tg	1	*
53-14	QMF1637	Stopper, Button Lever	1	z
53-15	QBT1475M	Spring, Eject Lever	1	²
53-16	QBT1776	Spring, Eject Lever Spring, Rewind Lever	1	Y
53-17	QBT1634T	Spring, Rewind Lever	i	Y
53-18	QBTK0015M			1
53-19	QBT1653	Spring, Fast Forward Lever Spring, Stop Lever	1	Y
53-19	QBT1653 QBT1652-1	1 0, 1	1	Y
53-21	QBJ2208	Spring, Catch Lever	1	Y
53-21 54	XUC4FK	Cover, Button F. Ring Connection Bulley Mits	1	Z
55	QBTK0013	E Ring, Connection Pulley M'tg	1	Z
JJ	QTOOUTAN	Spring, Connection Pulley	1	Y

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
56	QXL0836A	Connection Pulley Assembly	1	Z
57	QXL0666Z	Bracket, Flywheel	111	Z
58(S4)	RSH90Z-H	Leaf Switch	1	X
59	QDBK0009	Belt, DC Motor	1	Î
30	QXF0082	Flywheel with Capstan	1 i	Ŷ
31	QBJ3311	Washer, Flywheel M'tg	l i	ż
32	QBC1210	Spring, Flywheel Thrust	i	Y
33	QBJ3310	Washer, Flywheel M'tg	1 1	ż
34	QXL0659A	Play Back Connection Pulley	1 1	Z
	Q	Assembly	+	
5	QBTK0025	Spring, Play Back Connection	11	Y
-	QD I IIOO KO	Pulley	+	1
3	XSN26+6	Screw, DC Motor M'tg		_
7	XWG26B	Washer, DC Motor M'tg	2	Z
, B	QXQ0068		2	Z
	7 7	Rubber, DC Motor	2	Z
9	QMAK0035	Bracket, DC Motor	1	Z
, L	QBG1210	Rubber, DC Motor	2	Z
	QDPK0018	Pulley, DC Motor	1	Z
2	XSN2+5	Screw, DC Motor Pulley M'tg	1	Z
5	MHI5R9CXPRB	DC Motor with Governor	1	Х
4	QLGK0186	Lead Wire, DC Motor	1	Y
	ECEA16V100L	Electrolytic Capacitor	1	Υ
	QBJK0101	Eject Lever(Plastic)	1 1	z
,	QBT1633	Spring, Eject Lever	1 1	Y
	QWQ1157	Shaft, Eject Lever	1	z
9	Not Available,	Shaft, Tape Deck	(3)	
)	Order	Shaft, Flywheel Support Lever	(2)	
1	RU-3076-2A	Shaft, Connection Pulley	(1)	
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■ ACCESSORIES & PACKING MATERIALS





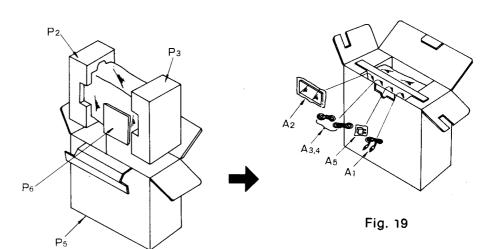


Fig. 18